U.S. Appln. No.: 10/578,889 Atty. Docket No.: P71218US0

For the examiner's convenience, a clean text version of the replacement abstract (55 words) is presented below:

A gusseted bag or flat bag is produced and filled by a form-fill-seal (FFS) machine. The bag has a tear-open perforation located at least in the area of at least one of the corners of the bag. The bag has a corner weld seal in the area of at least one corner of the bag.